

Tools Needed:

- 4 mm hex wrench
- Phillips screwdriver



Step 1: Fold cart and place upside down as shown below. To prevent scratches, you may want to lay down towels first.



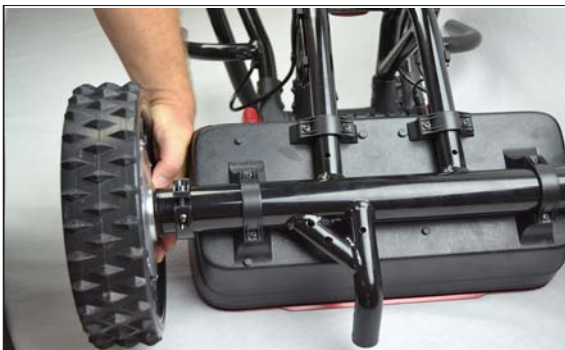
Step 2: With the 4 mm hex wrench, unscrew the motor bracket and slide bracket away from wheel as indicated by red arrow.



Step 3: After sliding bracket away, remove the Phillips head screw indicated by the red arrow.



Step 4: Gently detach the motor.



Step 5: Unplug the connectors. Do not pull excessively on the wires.



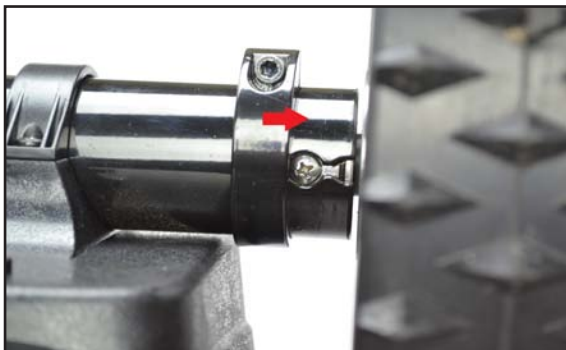
Step 6: Install the replacement motor by reconnecting both plugs. Make sure the connection between both plugs is tight and secure.



Step 7: Push the motor into the frame until the screw hole aligns with the screw slot.



Step 8: Reinstall the Phillips screw and slide the motor bracket back over



Step 9: Secure and tighten the bolt with the hex wrench (torque = 23kgf-cm/20in-lbs).



The End: Congratulations, you have successfully replaced the motor!